



## Technical recommendation for Sawing of HOMAPAL Magnetic Boards

When sawing the magnetic boards in our plant we achieve  
the best results with the following parameters

### Saw Blade

<i>Agefa Item no. 61000 - Carbide tipped - Dry cut</i>	
<b>Diametre (mm)</b>	<b>305</b>
<b>Thickness of corpus (mm)</b>	<b>2,2</b>
<b>Thickness in area of teeth (mm)</b>	<b>1,8</b>
<b>Number of teeth</b>	<b>60</b>

### Verarbeitung

<b>Speed (U/min)</b>	<b>1500</b>
<b>forward feed (U/min)</b>	<b>8</b>

This information is based on our current knowledge and experience.  
However, the user must satisfy himself as to the suitability of the product for its intended use.  
No legally binding guarantee of features or suitability of the product for a specific purpose  
can be derived from this information.  
In case of doubt, we recommend consulting our technical advisers.

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